

Index

A

- Accounting for change, 180, 224, 245
- Accounting for rework, 224, 245–246
- Activity Based Costing (ABC), 26
- Adaptive behavior, emergence of, 109
- Agile management theory and roles, 109, 185
- Agile Manifesto principle, 12
- Agile methods
 - agility, defining, 293
 - applicability of, 291
 - business benefit of, 155–159
 - expedite, as ability to, 293–294
 - maturity progression, 297
 - problem domain versus process map, 291
 - process space, division of, 291–293
 - scale *versus* ability to expedite, 294–295
 - statistical process control, and, 295–296
 - transferable quality improvement, 297–300
- Agile software production metrics, 49
- Analysis maturity continuum, 280–282
- Anticipated ROI, use of, 111
- Archetypes, 181
- Artisan skills, 298, 299
- Attributing value to a release, 152–153
- Average Cost per Function (ACPF), 23, 54
- Average Investment per Function (AIPF), 75
- Average Investment per Function Point (AIPFP), 178
- Average Revenue per User per Month (ARPU), 150

B

- Batch size, role of, 88–89, 204
- Blocked inventory, 68
- Bottleneck
 - addition of staff to a, 119–120
 - failure at unit test, 82
 - in Feature Driven Development, 210
 - identification of, 79–81
 - at system test, 83–84
- Brooks' Law, 38, 274–275
- Budget buffers, 209
- Budget constraints, 41–42, 209
- Buffers, role of, 66–68, 98–99, 197–198, 207–209, 217–218

C

- Capacity constrained resource (CCR), 34, 146
- Cash cost per user per month (CCPU), 150
- Chaos theory, 10–11, 44, 278, 280
- Chief Programmer Work Packages (CPWP), 191–192, 197, 203–204
- Classification phase, 7
- Code inspections, effect of, 86
- Code reuse, 271
- Coding process time, 165–166
- Collective ownership approach, 239
- “Common cause” variation, 43

- Complex Adaptive Systems, 11
- Conceptual learning, 297–300
- Continuous improvement, role of, 113
- Control charts, 5, 278
- Control states, 277–280
- Convergent *versus* divergent processes, 10
- Correlation phase, 7–8
- Cost accounting approach, 25–26, 141
- Cost benefit of quality, 87
- Cost control, 25
- Cost efficiency, 25
- Cost of change curve, 246–249
- Critical chain representations, 70, 196, 208
- Critical path, 64–65, 70, 216–217
- Cumulative delays, role of, 218
- Cumulative flow
 - bottleneck, use in identification of, 79–80
 - in Extreme Programming (XP), 227
 - in Feature Driven Development (FDD), 194
 - monitoring, 90–93
 - tracking inventory with, 53, 60–61

D

- Data management, 184
- Defined *versus* empirical processes, 9–10
- Delivery date, protection of, 63, 68
- Design by feature set (step 4), 183
- Design process time, 165
- Developer resource constraint, 202
- Development manager, 73–74, 77
- Divergent *versus* convergent processes, 10
- Domain Neutral Component (DNC), 181, 211–212, 279, 283
- Drum beat, role of the, 95
- Drum-Buffer-Rope, 4, 68, 95

E

- Early finish, failure to report, 218
- Early start, 65, 66
- EBITDA equation, 150–151
- Edge of Chaos state, 278, 280
- Effect-cause-effect phase, 8
- Effort-based metrics, 50
- Effort tracking, 56–57
- Emergence, 11–12
- Empirical *versus* defined processes, 9–10, 277–278
- End-to-end traceability, 113
- Enterprise Resource Planning (ERP). *See* Manufacturing Resource Planning (MRP)

- Epics, 226
- Estimated cost of project delivery (D), 23
- Evaporating clouds diagram, 272–273
- Expected return on investment, calculation of, 24
- Expediting requirements, effect of, 99–101
- Exploitation considerations and implications, 30–31, 201
- Extreme Programming (XP)
 - accounting for charge, in, 245
 - accounting for rework, 245–246
 - collective ownership approach, 239
 - continuous integration, use of, 235
 - cost of change curve, 246–249
 - cumulative flow diagram, 227
 - epics, 226
 - expediting, and, 294
 - financial metrics, 243–249
 - goals of, 225
 - integration testing, use of, 235–236
 - inventory, 225–226, 243
 - inventory cap, 229
 - inventory tracking, 227–228
 - investment, 229, 243–244
 - lead time, 228, 284
 - net profit equation in, 244
 - on-site customer, role of the, 240
 - operating expense in, 244
 - option theory, 234
 - pair programming, use of, 236–237
 - pipelining, 229
 - planning game, 234
 - prioritization of stories, 234
 - process step time, 228
 - production metrics, 225–231, 288
 - production rate, 227
 - quality, focus on, 284
 - raw material, 225
 - refactoring, use of, 230, 239, 245–246
 - regular work week, use of, 240
 - return on investment in, 245
 - risk philosophy, 229
 - S-Curve, 248–249
 - senior management, for, 230–231
 - specialists, elimination of, 240
 - stand-up meeting, use of the, 238
 - statistical process control, and, 295–296
 - story points, 225
 - system representation, 226
 - tasks, 226
 - test driven development (TDD), 238
 - testing, 229

- theory of constraints, denial of, 241
- throughput, 227, 244
- transferable quality improvement, 298–300
- unit testing, 238
- user stories, assessment of, 233–234

F

Failure

- at integration test, 82, 83, 86
- at product test, 84, 85
- at system test, 87
- on system test, 86
- at unit test, 81–82
- at user acceptance test, 84–85

Failure tolerant organization, role of the, 114
“Fair Process,” 32

Feature definition, 184–185

Feature Driven Development (FDD)

- accounting for change, 224
- accounting for rework, 224
- adaptation mechanisms, 189
- agile management theory, and, 185
- batch size, role of, 204
- bottleneck, test, 210
- budget buffers and constraints, 209
- buffers, role of, 197–198, 207–209, 209, 217–218
- build batches, 191–192
- build by chief programmer work package (Step 5), 183

Chief Programmer Work Packages (CPWP), 191–192, 197, 203–204

critical chain representation, 196, 208

critical path, maintaining the, 216–217

cumulative delays, role of, 218

cumulative flow diagram, 194

data management (DM), 184

dependencies, role of, 218

design by feature set (step 4), 183

developer resource constraint, 202

domain neutral component, 211–212

early finish, failure to report, 218

estimates *versus* agreed function, 194–195

executive management metrics, 200

exploitation of engineering resources, 201

feature definition, 184–185

feature lifecycle, 193

feature list (Step 2), 182

feature process steps, 196

feature sets, 191–192

feature team, use of, 202–203

file/class access constraint, 202

financial metrics, 221–224

five-point scale, 187–188

formulae, 188–189

inventory, 212–213, 221, 283–284

inventory cap, role of, 209

investment, 221–222

knowledge management system, use of, 199
lead time, 185

level of effort (LOE), estimation of, 186–188

local safety problem, 219

modeling and analysis phase, 210–212

modeling rule of thumb, 186

morning roll call, use of, 213–215

multitasking, role of, 218

operating expense, 186, 222–223

overview feature, 181–182

peer reviews, use of, 210

PERT charts, 195–196

plan by subject area (Step 3), 183

prioritized feature lists, use of, 204–206

problem domain (business logic), 184

process control, 193–194

process steps, 185

process time, 185

production metrics, 182–189, 287–288

project parking lot, 198

quality, focus on, 283–284

queue time, 185

return on investment, 224

safety constraints, 217–218

scheduling subject areas and feature sets, 195–197

scope constraint, 204–205

S-Curve effect, and, 215–216

self-organizing construction within planned assembly, 191

setup time, 185, 203

shape modeling, 182, 216

“student syndrome,” 217–218

subject areas, 193

surgical team, use of, 202–203

system representation, 182–183

systems interfaces (SI), 184

ten percent (10%) rule, 219–220

Threshold state, and, 279–280

throughput, 223

time constraints, 207–209, 216–217

time-modified prioritized feature lists, use of, 205–206

transferable quality improvement, 298–300

- user interface feature sets, 192
- user interface (UI), 184
- value-added, 223
- variance, focus on, 283
- visual control, 199
- wait time, 185
- workflow, 197–198
- Feature lifecycle, 193
- Feature sets, 191–192
- Feature team, use of, 202–203
- Feedback, role of, 11
- Feeding buffers, 66
- File/class access constraint, 202
- Financial metrics
 - in Extreme Programming (XP), 243–249
 - in Feature Driven Development (FDD), 221–224
 - for general business systems, 21
 - for software development systems, 22
 - for software services, 149–154
- Fire fighting, 298, 299
- Five-point scale, 187–188
- Flow, identification of, 77–78
- Foreseen uncertainty, 43
- Framework, development of, 24–25
- Functional priority, 40
- Function Point (FP), 164, 177, 289

G

- General Accepted Accounting Practices (GAAP), 27
- General business systems, 21
- Governing rules
 - adaptive behavior, emergence of, 109
 - anticipated ROI, use of, 111
 - continuous improvement, role of, 113
 - end-to-end traceability, 113
 - engineers, for, 115
 - failure tolerant organization, role of the, 114
 - management roles and rules, 109, 112
 - maturity increases, as, 111–112
 - process improvement problem, 110
 - production metrics, 111, 113
 - Reinersten's Three Tiers of Control, 109–110
 - skills gap education, 113
 - team measurements, 115
- “Green” status, 68
- Group inventory for convenient testing, 64

I

- Ideal State, 278, 279
- Idleness, role of, 32–33
- Input, value of, 58

- Integration testing, 79, 86, 87, 235–236
- Intellectual efficiency, 88, 166
- Inventory
 - in Extreme Programming (XP), 225–226, 243
 - in Feature Driven Development (FDD), 221, 283–284
 - group inventory for convenient testing, 64
 - importance of, 27
 - logical collections of, 63–64
 - in Scrum, 252–253
 - in Software Development Lifecycle (SDLC), 164
 - tracking the flow of, 60–61
 - in traditional methods, 177
 - unified development process (UDP), 172
- Inventory cap
 - in Extreme Programming (XP), 229
 - in Feature Driven Development (FDD), 209
 - in Scrum, 255
 - in Software Development Lifecycle (SDLC), 165
 - in Unified Development Process (UDP), 173
- Inventory tracking, 227–228, 254

Investment

- in Extreme Programming (XP), 229, 243–244
- in Feature Driven Development (FDD), 221–222
- reductions in, 134
- in Scrum, 255
- in Software Development Lifecycle (SDLC), 164
- in traditional methods, 177–178
- in Unified Development Process (UDP), 172
- Investment value, throughput accounting tracking of, 58–59

ISO-9000, 5

Issue log, 68

- IT department, agile management in the
 - budget basis for IT assessment, calculation of, 133
 - budget basis for measuring the IT organization, 131–132
 - investment, reductions in, 134
 - lead time, reduction of, 135
 - operating expenses, reductions in, 135
 - throughput, improvements in, 134
 - true basis, calculation of, 132–133
 - value-added by a bank lending system, potential definitions for, 132
 - value-added contribution, corporate IT's, 131–132
- Iterative incremental process, 173, 174

J

- J-Curve effect, 38, 274–276
- JIT. *See* Just-in-Time Inventory
- Just Enough Design Initially (JEDI), 6, 283

K

Kanban Approach, 4, 6
Knowledge Management System (KMS), use of, 93, 199
Koskela & Howell's three-dimensional model for project management, 57

L

Labor, implications of adding additional, 274–276
Late start, 65–66
“Late” status, 68
Lead time (LT)
 estimation of, 63
 in Extreme Programming (XP), 228
 in Feature Driven Development (FDD), 185
 reduction of, 135
 in Scrum, 254, 285
 in Software Development Lifecycle (SDLC), 164
 and software production metrics, 53
 in Unified Development Process (UDP), 173
Lean production, 5–6, 284
Learning Organization Maturity Model
 goals of, 105
 Stage 0-Analysis Ability, 105
 Stage 4- Anticipated ROI and the Failure Tolerant Organization, 107
 Stage 1-End-to-End Traceability, 106
 Stage 2-Stabilize System Metrics, 106
 Stage 3- Systems Thinking and a Learning Organization, 106–107
Level-of-effort (LOE) estimate, 50, 186–188
Lifecycle methods, software engineering, 18
Lifetime revenue per subscriber (LRPS), 150
Line of code (LOC), 50
Little's Law, 53
Local safety considerations, 44–46, 219

M

Management accounting for systems
 complex development systems, 18–20
 emergent properties, 14
 operating expenses (OE), 15
 systems thinking, and, 14–15
 throughput accounting, and, 15–17
 value added, and, 16
Management roles and rules, 73–76, 109, 112
Manufacturing Resource Planning (MRP), 95
Marketing Requirement Document (MRD), 171
Maturity progression, 297
Morning roll call, use of, 213–215
Multitasking, role of, 218

N

Net profit, 21–22, 24, 179, 244
Net profit for services (NPBITDA), calculation of, 152

O

Object Oriented Analysis, 8
Object Oriented Software Engineering (OOSE), 289
Offshore development and process maturity, 121–122
One-dimensional model of project management, 57
On-going investment, role of, 142
On-site customer, role of the, 240
“On Time” status, 68
Operating expense (OE)
 in Extreme Programming (XP), 244
 factors of, 146
 in Feature Driven Development (FDD), 222–223
 importance of, 27
 operating expense for services (OEBIDA), calculation of, 151
 reductions in, 135
 in traditional methods, 178–179
Operational learning, 297–300
Operationally validated theories, 298
Operations review
 attendees, 123
 financial information, presentation of, 124–125
 information, presentation of, 124–128
 minute taking, 128
 production metrics, presentation of, 125–126
 program management metrics, presentation of, 127
 project management metrics, presentation of, 127
 purpose of, 123
 timing, 124
Option theory, 234
Outsourcing decisions, 120–122
Overtime, effectiveness of, 81

P

Pair programming, use of, 236–237
Parallel paths, definition and identification of, 64–65
Peer reviews, use of, 210
People constraint, protecting the, 37–38
Perishable requirements, 32

- PERT charts, 64, 69, 195–196
 - Pipelining, 229, 256
 - Plan by subject area (Step 3), 183
 - Planning game, 234
 - PMI models for project management, 55
 - Predictions of profitability, 23–24
 - Prioritized feature lists, use of, 204–206
 - Problem domain, 184, 291
 - Process improvement, role of, 110, 138
 - Process lead time, elements of, 88
 - Process map, problem domain *versus*, 291
 - Process maturity, improvements in, 282–283, 285
 - Product backlog, 251, 259
 - Production efficiency, 26
 - Production metrics
 - in Extreme Programming (XP), 225–231
 - in Feature Driven Development (FDD), 182–189, 287–288
 - governing rules, 113
 - in Scrum, 251–256, 288–289
 - Production quantity, measuring, 52
 - Production rate (R)
 - in Extreme Programming (XP), 227
 - governing rules, 111
 - representation, 79
 - in Scrum, 253
 - in Software Development Lifecycle (SDLC), 165
 - in Unified Development Process (UDP), 173
 - Product line strategy, 74
 - Product management, agile
 - cost accounting for Software Product Development, 141
 - management accounting, 138
 - on-going investment, role of, 142
 - operating expense, factors of, 146
 - process improvement, role of, 138
 - product mix, role of, 142–148
 - sales and throughput, calculation of, 137–138
 - scope constraint, management of, 143–144
 - throughput accounting approach, 138–142
 - time-based throughput model, appropriateness of the, 140
 - traditional cost accounting approach, 138
 - Product manager, 74–75
 - Product mix
 - constraints, and, 146–148
 - effect on investment, and, 146
 - revenue is the goal, when, 144–145
 - role of, 142–143, 154
 - Profitability, predictions of, 24
 - Profit by service release, calculation of, 153
 - Program manager, 74
 - Project buffer, 63, 119–120
 - Project delivery date, protection of, 63
 - Project manager's new work, development of, 59–60
 - Project parking lot, 198
 - "Project" status, 68
 - "late" status, 68
 - "on time" status, 68
 - "red" status, 68
 - "watch" status, 68
 - "yellow" status, 68
- Q**
- QA. *See* Quality assurance, importance of
 - Quality assurance, importance of, 5, 6, 81, 86–88, 277
 - Queue growth, 79
 - Queue time, 88, 175, 185
- R**
- Rapid Application Development (RAD)
 - inventory cap in, 265
 - lead time in, 266
 - limitations of, 266–267
 - operating expense in, 266
 - principles of, 265
 - Raw material
 - in Extreme Programming (XP), 225
 - in Scrum, 252
 - in Unified Development Process (UDP), 171
 - Recovery and stretch of software production
 - constraints, 81
 - "Red" status, 68
 - Refactoring, 93, 230, 239, 245–246, 257
 - Regression effects, 85
 - Reinersten's Three Tiers of Control, 109–110
 - Release, 260–261
 - Release backlog, 251, 259
 - Release manager, 74
 - Resource constraints, 42–43, 68–70
 - Return on Investment, 4, 21, 24, 152–153, 179, 224, 245
 - Rigorous Software Methodologies (RSM), 292, 296, 299
 - Risk philosophy, 229, 256
 - ROI. *See* Return on Investment
 - Roles *versus* functions, agile management, 76

S

- Safety constraints, 217–218
- Sales and throughput, calculation of, 137–138
- Scheduling subject areas and feature sets, 195–197
- Scientific development, phases of, 7–9
- Scientific management paradigm, 56
- Scope constraint, 40–41, 143–144, 204–205
- Scrum
 - cumulative flow, 253
 - engineering practices, 263
 - expediting policy, 255, 260, 285, 294
 - goal commitment, 261
 - goals of, 251
 - inventory, 252–254
 - inventory cap, 255
 - investment, 255
 - lead time, 254, 285
 - meeting, daily, 261
 - pipelining, 256
 - process step time, 255
 - product backlog, 251, 259
 - production metrics, 251–257, 288–289
 - production rate, 253
 - products, 251
 - raw material, 252
 - refactoring, 257
 - release, 251, 260–261
 - release backlog, 251, 259
 - review process, 263
 - risk philosophy, 256
 - Scrum Master, 259
 - senior management metrics, 257
 - sprint backlog, 251, 259
 - sprint planning and project management, 254
 - sprints, 251
 - statistical process control, and, 295–296
 - system representation, 252
 - team size and composition, 261–262
 - testing, 256
 - thirty day sprint, 260
 - throughput, 253
 - transferable quality improvement, 298–300
 - working environment, 262–263
- S-Curve, 90–93, 215–216, 248–249
- SEI Software Capability Model, 105
- Self-organizing construction within planned assembly, 191
- Service business economics, 150
- Setup time, 88, 175, 185, 203
- Shape modeling, 182, 216
- Six Sigma, 6
- Skills gap education, 113
- Software Development Lifecycle (SDLC)
 - analysis process time, 165
 - coding process time, 165–166
 - design process time, 165
 - Function Point (FP) metric, 164
 - idleness, efficiency, and growing inventory levels, 170
 - inventory, 164, 166–167
 - inventory cap, 165
 - investment, 164
 - lead time, 164
 - process step time, 165–166
 - production rate, 165
 - raw material, functional specification for, 163
 - slack, lack of, 170
 - specialists and high inventory levels, 169–170
 - testing process time, 166
 - throughput, 164–165
 - uncertainty, role of, 168
 - variance reduction and waste, 168–169
 - waste and long lead times, 167
- Software production metrics
 - agile software production metrics, 49
 - Average Cost Per Function (ACPF), 54
 - effort-based metrics, 50
 - expressions of inventory, 52
 - inventory-based metrics, 49
 - lead time (LT), and, 53
 - level-of-effort estimate, 50
 - measurement of inventory, 51–52
 - nonfunctional requirements, 51
 - OE per unit, 54
 - production quantity, measuring, 52
 - selection of, 49
 - tracking inventory, 53
 - traditional software production metrics, 50
- Software Resource Planning
 - buffers, role of, 98–99
 - drum beat, role of the, 95
 - expediting requirements, effect of, 99–101
 - goals of, 95
 - release of requirements into the systems, planning, 96
 - starving a process, effect of, 97–98
 - subordination of the CCR, 95
 - swamping a process, effects of, 96–97

- Theory of Constraints, and, 95
 - waste, cost and causes of, 101–103
 - Software services, financial metrics for
 - attributing value to a release, 152–153
 - average revenue per user per month (ARPU), 150
 - cash cost per user per month (CCPU), 150
 - definition of software service, 149
 - EBITDA equation, 150–151
 - lifetime revenue per subscriber (LRPS), 150
 - net profit for services (NPBITDA), calculation of, 152
 - operating expense for services (OEBIDA), calculation of, 151
 - product mix, role of, 154
 - profit by service release, calculation of, 153
 - return on investment for services, calculation of, 152
 - ROI by service release, calculation of, 153
 - service business economics, 150
 - throughput for service, calculation of, 150–151
 - uncertainty, role of, 154
 - SPC theory. *See* Statistical Process Control theory
 - Specialists
 - availability of, 69
 - elimination of, 240
 - versus* generalists, use of, 272–274
 - high inventory levels, and, 169–170
 - Sprint backlog, 251, 259
 - Sprint planning and project management, 254
 - Sprints, 251
 - Staffing decisions
 - bottleneck, addition of staff to a, 119–120
 - conventional view of turnover costs, 117
 - full-time engineer, cost of replacing a, 118
 - loss of throughput on a constraint, 118–119
 - offshore development and process maturity, 121–122
 - outsourcing decisions, 120–122
 - project buffer, impact on, 119–120
 - temporary engineer, cost of replacing a, 118–119
 - throughput accounting view of turnover costs, 117
 - turnover, role of, 117
 - Stand-up meeting, use of the, 238
 - Starving a process, effect of, 97–98
 - Statistical Process Control Theory, 5, 277, 295–296
 - Story points, 225
 - “Student syndrome,” 217–218
 - Subject areas, 193
 - Subject matter expert (SME), 221
 - Subordination, 31, 95
 - Surgical team, use of, 202–203
 - Swamping a process, effects of, 96–97
 - System Goal, 20
 - Systems interfaces (SI), 184
 - Systems thinking and learning organizations, 11
 - detail complexity, 15
 - general systems, 13–17
 - inherent complexity, 15
 - System testing, 79, 83–84, 86, 87
- ## T
- Task planning, 56–57
 - Tasks, 226
 - Taylorism, 169
 - Taylor, Frederick Winslow, 169
 - scientific management, 56
 - Team measurements, 115
 - Team size and composition, 261–262
 - Ten percent (10%) rule, 219–220
 - Test driven development (TDD), 238
 - Theoretical comparison, 6–7
 - Theory of Constraints, 3–4, 6, 11, 29–34, 95, 241
 - Theory of Scientific Management, 25
 - Thirty day sprint, 260
 - Three-dimensional model for project management, 57
 - Threshold state, 278, 279–280
 - Throughput
 - in Extreme Programming (XP), 227, 244
 - in Feature Driven Development (FDD), 223
 - importance of, 27
 - improvements in, 134
 - increasing, 34
 - in Scrum, 253
 - in Software Development Lifecycle (SDLC), 164–165
 - in traditional methods, 179
 - in Unified Development Process (UDP), 173
 - Throughput accounting, 19–20, 21, 25–26, 117, 139–140, 141–142
 - Tick-IT, 5
 - Time-based throughput model, appropriateness of the, 140
 - Time constraints, 38–40, 207–209, 216–217
 - Time-modified prioritized feature lists, use of, 205–206
 - Total Quality Management, 5, 6
 - Toyota Production System, 4, 6
 - TQM. *See* Total Quality Management

- Tracking metrics, agile project, 67–68
 - Traditional cost accounting approach, 138
 - Traditional metrics *versus* agile principles, 271, 289
 - Traditional project management, 55–56
 - Traditional software production metrics, 50
 - Transferable quality improvement, 297–300, 298–300
 - Transformation, stages of, 18–19
 - True basis, calculation of, 132–133
 - Trust, goal of establishing, 41
 - Turnover, role of, 117
- U**
- Uncertainty
 - aggregation of sequential and parallel processes, 46–47
 - budget constraint, protecting the, 41–42
 - chaos, 44
 - classification of, 43–44
 - foreseen uncertainty, 43
 - local safety considerations, 44–46
 - people constraint, protecting the, 37–38
 - principle of, 11, 37
 - resource constraints, protecting the, 42–43
 - role of, 154, 168
 - scope constraint, protecting the, 40–41
 - time constraint, protecting the, 38–40
 - unforeseen uncertainty, 44
 - variation, 43
 - Unforeseen uncertainty, 44
 - Unified Development Process (UDP)
 - agility, lack of, 175–176
 - artifacts, 174
 - documentation, 174
 - inventory, 172
 - inventory cap, 173
 - investment phase, 172
 - iterative incremental process, 173, 174
 - lead time, 173
 - process step time, 175
 - process time, 175
 - production rate, 173
 - project management, 175
 - queue time, 175
 - raw material, 171
 - setup time, 175
 - throughput, 173
 - use cases, 172
 - vision document, 171
 - wait time, 175
 - Unit testing, 82, 238
 - Unvalidated theories, 298, 299
 - Use cases, 172, 289–290
 - User interface feature sets, 192
 - User interface (UI), 184
 - User stories, assessment of, 233–234
- V**
- Value-added
 - by a bank lending system, potential definitions for, 132
 - contribution to corporate IT's, 131–132
 - cost accounting tracking of, 57–58
 - in Feature Driven Development (FDD), 223
 - Value chain, software production in the, 25
 - Value efficiency, 26
 - Variance, 43, 168–169, 283
 - Vision document, 171
 - Visual control, 93–94, 199
- W**
- Wait time, 89, 175, 185
 - Waste, 101–103, 167
 - “Watch” status, 68
 - “Waterfall” model for software production, 56, 161, 166–168. *See also* Software Development Lifecycle (SDLC)
 - Wheeler’s four states of control, 278, 295–296
 - Working capital requirements, determination of, 23–24
 - Working code (Q), 23
 - Work-in-process (WIP) inventory, 65, 166
- Y**
- “Yellow” status, 68