# THE SUPPLY CHAIN MANAGEMENT CASEBOOK

#### COMPREHENSIVE COVERAGE AND BEST PRACTICES IN SCM

#### CHUCK MUNSON

PROFESSOR OF OPERATIONS MANAGEMENT, WASHINGTON STATE UNIVERSITY

Consulting Editor, BARRY RENDER, Ph.d.

# The Supply Chain Management Casebook

This page intentionally left blank

# The Supply Chain Management Casebook

Comprehensive Coverage and Best Practices in SCM

Chuck Munson

Vice President, Publisher: Tim Moore Associate Publisher and Director of Marketing: Amy Neidlinger Executive Editor: Jeanne Glasser Levine Operations Specialist: Jodi Kemper Marketing Manager: Megan Graue Cover Designer: Chuti Prasertsith Managing Editor: Kristy Hart Project Editor: Elaine Wiley Copy Editor: Barbara Hacha Proofreader: Sheri Cain, Anne Goebel Indexer: Heather McNeill Senior Compositor: Gloria Schurick Manufacturing Buyer: Dan Uhrig

© 2013 by Chuck Munson Publishing as FT Press Upper Saddle River, New Jersey 07458

FT Press offers excellent discounts on this book when ordered in quantity for bulk purchases or special sales. For more information, please contact U.S. Corporate and Government Sales, 1-800-382-3419, corpsales@pearsontechgroup.com. For sales outside the U.S., please contact International Sales at international@pearsoned.com.

Company and product names mentioned herein are the trademarks or registered trademarks of their respective owners.

All rights reserved. No part of this book may be reproduced, in any form or by any means, without permission in writing from the publisher.

Printed in the United States of America

First Printing June 2013

ISBN-10: 0-13-336723-1 ISBN-13: 978-0-13-336723-2

Pearson Education LTD. Pearson Education Australia PTY, Limited. Pearson Education Singapore, Pte. Ltd. Pearson Education Asia, Ltd. Pearson Education Canada, Ltd. Pearson Educación de Mexico, S.A. de C.V. Pearson Education—Japan Pearson Education Malaysia, Pte. Ltd.

Library of Congress Control Number: 2013935802

To my parents, Karl and Barbara Munson

This page intentionally left blank

## Contents

	Preface xiii					
Chapter 1	Comprehensive Coverage of Supply Chain Issues1					
Case 1	The Salvation Army in Dallas: The Supply Chain Challenges of a Non-Profit Organization					
Case 2	Perdue Farms: A Vertically Integrated Supply Chain25 Ling Li, Old Dominion University					
Chapter 2	Supply Chain Risk Management37					
Case 3	Improving Stanford Blood Center's PlateletSupply Chain					
Case 4	Financial and Operational Risk Management at Molson Coors					
Case 5	Toyota China: Matching Supply with Demand68 Xiaoying Liang, City University of Hong Kong Lijun Ma, Shenzhen University Houmin Yan, City University of Hong Kong					
Case 6	Cisco Systems, Inc.: Supply Chain Risk Management80 María Jesús Sáenz, MIT-Zaragoza International Logistics Program Elena Revilla, IE Business School					

Case 7	BESSI: The Importance of Coordinating Product         Development with Supply Chain Planning in         the Fashion Goods Industry					
Chapter 3	Supply Chain Analytics					
Case 8	Queuing at eCycle Services					
Case 9	Multi-Echelon Inventory Decisions at Jefferson Plumbing Supplies: To Store or Not to Store?117 Amit Eynan, University of Richmond					
Case 10	Global Pharma: Managing Uncertainty119 Sourabh Bhattacharya, Institute of Management Technology Surajit Ghosh Dastidar, Institute of Management Technology					
Case 11	Supplier Selection at Kerneos, Inc					
Case 12	The Interface between Demand Management and Production Strategies at TractParts130 Abhishek Shinde, Indian Institute of Management Dileep More, Indian Institute of Management					
Case 13	Analyzing Distribution Network Options at Remingtin Medical Devices					
Case 14	NunaSacha: A Facility Redesign in the Ecuadorian Andes					

Case 15	Sherman's Supply Chain Challenge: Stopping the Retailer from Overcharging for Soda156 Chuck Munson, Washington State University					
Chapter 4	Short but Sweet161					
Case 16	Ethical Product Sourcing in the Starbucks Coffee Supply Chain163 Dustin Smith, Washington State University					
Case 17	Tmall, The Sky Cat: A Rocky Road Toward BringingBuyers and Suppliers Together.Jianli Hu, Woodbury UniversityOlivia Congbo Mao, Alibaba Group					
Case 18	Make to Demand with 3-D Printing: The Next Big Thing in Inventory Management?180 Tom McNamara, ESC-Rennes Erika Marsillac, Old Dominion University					
Case 19	Airbus' Overstretched Supply Chain: Just How Far Can You Go Before Your Supply Chain Snaps?184 Erika Marsillac, Old Dominion University Tom McNamara, ESC-Rennes					
Case 20	How to Keep Your Food Supply Chain Fresh					
Case 21	The End of Lean?: Automobile Manufacturers Are Rethinking Some Supply Chain Basics					
Chapter 5	Unique Challenges from Around the Globe197					
Case 22	A Brazilian Dairy Cooperative: Transaction Cost Approach in a Supply Chain					

Case 23	Continuous Process Reforms to Achieve a Hybrid Supply Chain Strategy: Focusing on the Organization in Ricoh
Case 24	Improving Preparedness in Supply Chain Risk         Management at Jacket       .220         Jury Gualandris, Università degli studi di Bergamo         Matteo Kalchschmidt, Università degli studi di Bergamo
Case 25	Supply Chain Strategy at Zophin Pharma
Case 26	<ul> <li>Waste to Wealth—A Distant Dream?: Challenges in the</li> <li>Waste Disposal Supply Chain in Bangalore, India233</li> <li>M. Ramasubramaniam, Loyola Institute for Business</li> <li>Administration</li> <li>P. Chandiran, Loyola Institute for Business Administration</li> </ul>
Case 27	Transitioning the Supply Network of Chennai Engineering Ltd to Cloud Computing241 N. Chandrasekaran, Take Solutions, Ltd. & Loyola Institute for Business Administration
Case 28	Tussle between Maintaining Customer Satisfaction and Supply Chain Constraints: IGNYS Automotive254 Satish Kumar, Indian Institute of Management Dileep More, Indian Institute of Management
Case 29	When a Western 3PL Meets an Asian 3PL, Something         Magical Happens         Shong-Iee Ivan Su, Soochow University
Case 30	Supply Chain Risk Management for Macro Risks 274 Matthias Klumpp, FOM University of Applied Sciences Hella Abidi, FOM University of Applied Sciences
	Index

# Acknowledgments

I wish to thank Barry Render, Consulting Editor at FT Press, for encouraging me to tackle this project. Barry has been a mentor for me for longer than he realizes, and I greatly admire his lifetime of work helping to bring the fields of operations management and management science to the masses. I am also very grateful for my Executive Editor on this project, Jeanne Glasser Levine, for providing excellent guidance and suggestions while leaving me free to try to shape the contents of the book into my own vision. A huge thank you, of course, goes out to the 49 other contributors of the enclosed cases, without whom this book would not have been possible. It has been a true joy to meet (electronically) and work with so many wonderful scholars from around the world who all have been very responsive to my nagging requests. They are excited to share their work and insights with you, the reader. Finally, on a personal note, I am deeply indebted to my wife, Kim, for all of her encouragement and patience during this lengthy process that included many late nights. And I dedicate this book to my late parents, Karl and Barbara Munson. They always wanted to see me do something like this but didn't quite get to see the finished product in time. Anything positive that I've accomplished in life is due to them.

## About the Author

**Chuck Munson** is a tenured Full Professor of Operations Management at Washington State University. His Ph.D. and MSBA in operations management, as well as his BSBA *summa cum laude* in finance, are from Washington University in St. Louis. He also worked for three years as a financial analyst for Contel Telephone Corporation. For two years, he served as Associate Dean for Graduate Programs in Business at Washington State.

Munson serves as a senior editor for *Production and Operations Management*, and he serves on the editorial review board of four other journals. He has published more than 20 articles in multiple journals, including *Production and Operations Management*, *Decision Sciences*, *Naval Research Logistics*, *IIE Transactions*, *European Journal of Operational Research*, *Journal of the Operational Research Society*, *Annals of Operations Research*, *European Journal of Information Systems*, *Interfaces*, *Business Horizons*, and *International Journal of Procurement Management*. His major awards include being a Founding Board Member of the Washington State University President's Teaching Academy (2004); winning the WSU College of Business *Outstanding Service Award* (2009 and 2013), Research Award (2004), and Teaching Award (2001); and being named the WSU MBA Professor of the Year (2000 and 2008).

## Preface

#### **Objectives** of the Book

Over the past three decades, supply chain management has become firmly entrenched as a vital area of emphasis for companies. Many companies have risen to the top of their respective industries by forging effective supply chain management techniques into strategic weapons. In short, supply chain management means effectively handling the relationships between one's suppliers and buyers. But in practice, the field covers a wide range of issues, including supplier selection, purchasing, risk management, logistics, distribution, pricing, demand and supply management, and channel coordination.

Case studies remain a popular and effective means to study and analyze real business decisions. This book has been designed to provide a variety of interesting supply chain challenges. Taken as a whole, the 30 cases in the book touch on many of the important supply chain issues facing modern organizations. Individually, each case provides one or more self-contained challenges for management, leaving room for the reader to ponder the next best steps. Most of the cases are primarily qualitative in nature, while more than one-third of them have been specifically designed for quantitative analysis.

One of the most attractive features of the book is the truly global team of contributors. Twenty of our cases are written by authors currently residing outside the United States, including the countries and territories of Brazil, Canada, China, Ecuador, France, Germany, Hong Kong, India, Italy, Japan, South Korea, Spain, and Taiwan. Not only are many supply chains global in the first place, but by reading through these cases we see that managers around the world face many of the same challenges as everyone else.

This book has been designed to appeal to upper-division undergraduate or MBA-level courses in supply chain management or operations management. University instructors who adopt the book will have access to an accompanying set of electronic teaching notes for the cases, including suggested solutions for the quantitative elements. We also expect that supply chain managers and business professionals in general will find the book to be of interest. The cases are full of ideas for addressing sticky supply chain issues. And it always helps to consider how to address challenges *before* being faced with them.

Although some are lengthy, many of the cases in this book are intentionally designed to be relatively short and focused, allowing the reader to delve directly into the issues at hand. This format also facilities a wide menu of choices for instructors to assign combinations of short and long cases that suit their needs. All the cases have been written as a basis for class discussion rather than to necessarily imply either effective or ineffective handling of an administrative situation—that is for the reader to determine.

#### **Organization** of the Book

I have divided the 30 cases among five chapters. Many of the cases could fit well in more than one chapter, but I hope that this arrangement helps readers quickly locate cases that are most appealing to them. In addition, I have provided a table at the end of this preface that identifies key characteristics of the cases so that readers can search for cases under various topics.

Chapter 1, "Comprehensive Coverage of Supply Chain Issues," gets the book going with two cases that cover a multitude of supply chain issues. We start things off with the unique challenges of the Salvation Army in Dallas, Texas. This case provides a thorough understanding of the operations in this humanitarian supply chain. To support its charitable activities, the nonprofit organization accepts donations and sells them back to the public via thrift stores. The unusual supply process is fascinating. Case 2 provides an in-depth picture of numerous activities of one of the world's leading food companies, Perdue Farms.

Although every supply chain issue involves an inherent form of risk, the cases in Chapter 2, "Supply Chain Risk Management," introduce some very serious risk management challenges. Case 3 describes the unusual problem of collecting blood platelets from donors and then getting them to the hospitals and (hopefully) into patients before they expire less than one week later. The authors provide a large data set of nearly 6,000 transactions that instructors can access via the electronic teaching notes. Case 4 provides a comprehensive picture of several risk management issues at Molson Coors. The case has numerous qualitative and quantitative elements to consider. Cases 5, 6, and 7 touch on a variety of risk management issues, with an emphasis on trying to match supply with demand at Toyota China, Cisco Systems, and the Italian fashion goods industry, respectively.

Chapter 3, "Supply Chain Analytics," contains the cases with a significant quantitative element. Case 8 applies queuing theory to address the problem of an electronic waste recycler being charged by the city for trucks that wait at its facility. Case 9 addresses an important issue that many of our textbooks avoid—how to alter inventory decisions in a multi-echelon (warehousing) environment. Case 10 addresses the optimal level of postponement under conditions of uncertain supply and demand. Case 11 applies the factor-rating method to a supplier selection problem. Case 12 provides an aggregate planning analysis. Case 13 applies cost analysis to help choose among three distribution scenarios. Case14 addresses a facility layout/redesign problem for a nonprofit organization in Ecuador. Finally, Case 15 explores the issue of double marginalization and how to implement effective channel pricing that will benefit all firms in the supply chain.

Chapter 4, "Short but Sweet," contains focused cases that cover several important issues. Case 16 provides a fascinating description of an ethical issue that more and more companies face-do they purchase in a situation where they know some unfair or difficult working conditions are occurring, even though the price is cheaper? Case 17 describes the ups and downs of an Internet supply chain exchange in the booming economy of China. Cases 18-21 can be thought of as a set. These concise gems can be read in the classroom, and each can lead to some great class discussions. Star Trek fans will appreciate Case18, as advancements in 3D printing may someday permanently change the way we approach inventory management. Case 19 focuses on Airbus and the inherent risks involved in creating a super-lean supply chain. Case 20 explores perishable inventory in the grocery industry. With similarities to Case 19 and with reference to recent disasters, Case 21 questions the once "sacrosanct" philosophy from the auto industry that any lean initiative is better—always.

We end the book with a little world tour in Chapter 5, "Unique Challenges from Around the Globe." Case 22 describes the workings of a cooperative of (primarily) small dairy producers in Brazil. Case 23 takes us to Ricoh in Japan with a focus on the importance of establishing and maintaining appropriate management processes for effective supply chain strategy implementation. Case 24 examines the supply chain risk management challenges at a mid-sized Italian manufacturer whose supply chain manager gathers ideas from the experiences of four other companies. Cases 25-28 are centered in India, focusing on supply chain strategy, city waste disposal challenges, attempts to convert suppliers to a cloud computing platform, and challenges in the spare parts supply chain of an auto industry manufacturer, respectively. Case 29 introduces us to the issue of expanding third-party logistics globally and the advantages that can accrue from forming a partnership with a foreign third-party logistics provider. Case 30 concludes the book with a description of the effects on a multinational logistics network after a roof collapses at a plant near Rome. The case also provides a theoretical framework with which to approach the general problem of dealing with such "macro risks."

Case Number	Country/ Region	Supply Chain Risk	Ethical and Environ- mental Issues	Logistics Issues	Supplier Manage- ment Issues	Quantitative Methods
1	USA	Х	Х	Х		
2	USA			Х		
3	USA	Х	Х	Х	Х	Lead Time
4	Canada	Х		Х	Х	Hedging
5	China	Х		Х		Inventory
6	Japan	Х		Х	Х	
7	Italy	Х		Х	Х	
8	Canada		Х	Х		Queuing
9	USA			Х	Х	Inventory
10	India	Х			Х	Inventory
11	USA				Х	Factor Rating
12	India					Aggreg Planning
13	USA			Х		Cost Analysis
14	Ecuador		Х	Х		Layout
15	USA					Pricing
16	USA		Х		Х	
17	China			Х	Х	
18	Ubiquitous		Х		Х	
19	Europe	Х			Х	
20	Ubiquitous	Х	Х	Х	Х	
21	Ubiquitous	Х			Х	
22	Brazil	Х	Х	Х	Х	
23	Japan	Х			Х	
24	Italy	Х			Х	
25	India					
26	India		Х	Х		
27	India				Х	
28	India	Х		Х	Х	
29	USA/ Taiwan			Х		
30	Europe	Х		Х		

#### Key Characteristics of the Cases

This page intentionally left blank

## Index

#### Symbols

3-D printing 3-D Systems website, 182 defined, 181 disadvantage, 182 traditional production methods, compared, 181 3-D Systems website, 182 3PLs (third-party logistics service providers), 267 case companies, 269-270 international partnerships joint business development/ complementary service offerings, 270-271 joint project illustrations, 271-272 mutual benefits, 272 partner searches, 270 logistics industry overview, 267-268 4S stores (Toyota China) customer management, 77-79 overview, 74-75

#### A

AABB website, 43-45 additive manufacturing. See 3-D printing Airbus, 184-186 ARCs (Adult Rehabilitation Centers), 6 assets (Dallas Salvation Army ARC), 22 automobile industry China global overview, 69-70 history, 70-72 production localization, 74 Toyota. See Toyota China, 74-75 Volkswagen joint venture, 72 lean supply chains, 192-194 manufacturers ranking 2010 website, 73

#### B

B2C e-commerce site. See Tmall Bangalore waste management challenges collection, 235-236 door-to-door, 236-237 landfilling, 238 recycling, 237-238 secondary collection/ transportation, 237 conclusion, 239 NGOs role, 239 overview, 233-234 waste composition statistics, 234-235 BESSI collections carryover, 104-105 fashion product, 103-104

distribution channels, 97-98 history, 96 leather goods, 98-99 overview, 96-97 planning, 99-102 demand forecasting, 105-106 demand forecasting errors, 101 demand planning, 105 end-product planners, 99 material planners, 100 materials forecast errors, 102 order proposals, 100 production planners, 100 supply chain, 98-99 Blower, 225-226 Booth, William and Catherine, 4 Bosack, Leonard, 81 Brazilian dairy cooperative, 199 cooperative definition, 201 history, 200 relationships, 201 supply chain, 202-204 focal supply chain, 204-205 transaction costs analysis, 205-208 transaction costs approach, 201-202 brewing process (beer), 53-56 buyers and suppliers, bringing together. See Tmall

#### С

CAFE (Coffee and Farmer Equity), 169Carry Forward Agents (CFAs), 257 carryover collections, 104-105 cathode-ray-tubes (CRTs) recycling. See eCycle Services CEL (Chennai Engineering Ltd) cloud-based IT solutions, 241 benefits, 248 challenges, 242-243

cloud computing overview, 243-245 India power sector, 242 supply chain network, 246 cement company example. See Kerneos, Inc. CFAs (Carry Forward Agents), 257 channel pricing, setting, 156-159 chase production strategies, 130 Chennai Engineering Ltd. See CEL China automobile industry global overview, 69-70 history, 70-72 Volkswagen joint venture, 72 e-commerce site (Tmall) counterfeit and substandard products, 174 future, 177-178 membership fees/cash deposits crisis, 175 overview. 171-173 rebranding process, 175-177 website, 175 Toyota 4S stores, 74-75 customer management at 4S stores, 77-79 demand forecasting/production planning, 75-76 overview, 73-74 production localization, 74 TPS (Toyota Production System), 73 Cisco history, 81-82

risk management beforehand response play-books, 91 product de-risk, 92 reactive, 89-90 resiliency, 92 supplier financial assessments, 91

supply chain de-risk, 93 *Japanese tsunami response*, 93-95 supply chain, 82-86 adapting, 86 lean model, 84-85 outsourcing/globalization, 83-84 risks, 86-93 classes (macro risks), 277 cloud-based IT solutions benefits, 248 challenges, 242-243 cloud computing overview, 243-245 clustering, 194 COAPEL (Cooperativa Agropecuariá Petropólis Ltda.), 199 cooperative definition, 201 history, 200 relationships, 201 supply chain, 202-204 focal supply chain, 204-205 transactions costs analysis, 205-208 transaction costs approach, 201-202 Coase, Ronald, 201 Coffee and Conservation website, 170 Coffee and Farmer Equity (CAFE), 169 Collaborative Planning, Forecasting, and Replenishment (CPFR)32-33 collections carryover, 104-105 fashion product, 103-104 commodity risks, 58 complementary service offerings (international logistics partnerships), 270-271 constraints, identifying. See optimizing supply chains continuous process reforms, 210 implementing with reforms committee, 214-218

integrated information systems, 213 procurement, 213 product development, 213 production, 212-213 Cooperativa Agropecuariá Petropólis Ltda. See COAPEL cooperative supply chains, 199 COAPEL focal supply chain, 204-205 history, 200 supply chain, 202-204 transactions cost analysis, 205 - 208cooperative definition, 201 relationships, 201 transaction costs approach, 201-202 cost analysis (distribution networks), 136 - 137current network baseline, 136 milk run solutions, 136-137 modeling process, 136 new strategy implementation costs, 138 - 139**CPFR** (Collaborative Planning, Forecasting, and Replenishment), 32-33 **CRB** (Customer Relationship Building) system, 77 CRTs (cathode-ray-tubes) recycling. See eCycle Services cultural differences, 89 currency risks, 59 **Customer Relationship Building** (CRB) system, 77 customers, defining, 230

#### D

Dallas Salvation Army Adult Rehabilitation Center (ARC), 6 ARC 2010-2011 revenue, 20 challenges, 17-19 corps community center, 6

donation value guide website, 8 donors, 7-9 financial statements assets and liabilities, 22 expenses, 24 income, 23 increasing revenue ideas, 20 reclamation process, 9-13 books, 12 bric-a-brac, 13 clothing, 9 furniture/electronics/ appliances, 11 shoes, 12 rehabilitation efforts, 6-7 revenue sources besides stores, 15-16 goals, 3 Salvation Army founders, 4 governance, 4-5 USA origins, 5 website, 5 stores discounting strategy, 15 sales revenue by item types, 13 unclaimed baggage donations website, 9 USA Southern Territory website, 4 DEG (Dimerco Express Group) international logistics partnership, 269-270 joint business development/ complementary service offerings, 270 - 271joint project illustrations, 271-272 mutual benefits, 272 partner search, 270 Dell reconnect website, 20 demand forecasting, 105-106 errors, 101 Molson Coors, 64 Toyota China, 75-76

production strategies, planning cost structure, 130 demand pattern, 131 discounts, 132 supply, matching. See supply with demand, matching uncertainties, handling, 122-123 planning, 105 disruptions (supply chain), 93-95 distribution networks analyzing, 136-137 current network baseline, 136 milk run solutions, 136-137 modeling process, 136 new strategy implementation costs, 138-139 distributor requirements, 230 NSE, 153-154 Perdue Farms, 29 donations (Salvation Army) donors, 7-9 reclamation process, 9-13 door-to-door waste collection, 236-237

#### Ε

eCycle Services city waiting fee problem analysis, 115-116 overview, 114 company overview, 111-114 EDI (electronic data interchange), 213electronics supply chains risk management beforehand response playbooks, 91 high magnitude disruptions, 93-95 product de-risk, 92 reactive, 89-90 resiliency, 92 risks, 86-89 cultural differences, 89 external, 87

internal, 86 natural disasters, 87-88 supplier financial assessments, 91 supply chain de-risk, 93 end-product planners, 99 ethical product sourcing (Fair Trade) certification, 166 coffee focus, 165 criticisms, 168 history, 164 labeling, 164 non-Fair Trade coffee prices comparison, 165 overview, 163-164 Starbucks policy, 169-170 supply chain, 166-167 evaluating distribution networks, 136-137 current network baseline, 136 milk run solutions, 136-137 modeling process, 136 new strategy implementation costs, 138-139 suppliers, 127

#### F

facility layout/redesign (NSE) company infrastructure, 142 machines list, 146 organizational structure, 142 overview, 141-142 considerations, 154-155 operations management, 146-147 cosmetics, 147-148 food products, 148-149 natural herbs, 147 supply chain management distribution, 153-154 procurement, 149-151 receiving operations, 151-152

shipping, 153 warehousing and picking, 152 - 153Fair Trade certification, 166 coffee focus, 165 criticism, 168 history, 164 labeling, 164 non-Fair Trade coffee prices comparison, 165 overview, 163-164 Starbucks policy, 169-170 supply chain, 166-167 website, 164 Fairtrade Foundation website, 168 fashion product collections, 103-104 FAW (First Automobile Works) Toyota history website, 70, 74 FG (Full Goods) forecasting, 64 financial risk management Molson Coors, 58-63 agricultural/commodity products, 58 committees, 59 commodity price fluctuations, 62-63 CRMT typical agenda, 59 currencies, 59 overview, 56-58 supplier financial assessments, 91 First Automobile Works (FAW), 70 food supply chains, 184-186 forecasting demand, 105-106 Molson Coors, 64 Toyota China, 75-76 errors demand. 101 materials, 102 foreign third-party logistics partnerships. See international logistics partnerships Full Goods (FG) forecasting, 64

#### G

Global Exchange website, 164 **Global Pharma** Indian pharmaceutical market, 120 overview, 120 postponing order placements, 122 - 123supply chain overview, 120-121 global supply chains macro risks, 274 - 277European case study, 279-281 management/mitigation, implementing, 276-277 resilience model, 277-279 risk classifications, 277 types, 275 globalization (Cisco supply chain), 83-84 the Grid, 103-104 grocery perishable goods inventory management, 184-186

#### H

Halek, Alex, 117 hatchery (Perdue Farms), 29-30 Helmets, 222-223 humanitarian supply chain. See Dallas Salvation Army hybrid supply chains, 211 integrated information systems, 213 process reforms committee, 214-218 procurement, 213 product development, 213 production, 212-213

#### I

i-CROP (intelligent Customer Relationship Optimization Program), 77 ICA (International Cooperative Alliance), 201

IGNYS Automotive CFAs, 257 dealers, 258-262 overview, 255-256 process map, 259 sourcing division, 264 vendors, 262-263 warehousing, 261-264 India pharmaceutical market, 120 power sector, 242 integrated information systems, 213 intelligent Customer Relationship **Optimization Program (iCROP)**, 77 International Cooperative Alliance (ICA), 201 international logistics partnerships case companies, 269-270 joint business development/ complementary service offerings, 270-271 joint project illustrations, 271-272 logistics industry overview, 267-268 mutual benefits, 272 partner searches, 270 international Salvation Army website, 5 inventory management 3-D printing 3-D Systems website, 182 defined, 181 disadvantage, 182 traditional production methods, compared, 181 perishable goods, 188-190 postponing order placements, 117-118 warehousing decisions, 117-118 Italian fashion goods. See BESSI

## J

Iacket history, 221 other company strategies applying, 228 evaluating, 226-227 researching, 222-226 overview, 221 Japanese tsunami and Cisco, 93-95 Jefferson Plumbing Supplies, 117-118 Johansson, Kevin, 111 joint business development (international logistics partnerships), 270-271 JTS (Johanson Transportation Service) international logistics partnership, 269 joint business development/ complementary service offerings, 270 - 271joint project illustrations, 271-272 mutual benefits, 272 partner search, 270

#### K

Kerneos, Inc. overview, 124-125 raw materials, procurement, 126 supplier evaluations, 127 supply chain strategy, 125

#### L

landfilling, 238
leagile supply chains. See hybrid supply chains
lean supply chains, overstretching Airbus, 184-186 automobile industry, 192-194
Lerner, Sandy, 81
level production strategies, 130
logistics industry, 267-268

#### Μ

macro risks (global supply chains) classifications, 277 European case study, 279-281 management/mitigation, implementing, 276-277 overview, 274-277 supply chain resilience model, 277 - 279types, 275 manufacturing 3-D printing 3-D Systems website, 182 defined, 181 disadvantage, 182 traditional production methods, compared, 181 clustering, 194 Perdue Farms, 28 food safety/quality control, 31 - 32hatchery, 29-30 processing, 30-31 process reforms, 212-213 Material Requirements Planning. See MRP materials forecast errors, 102 planners, 100 postponing order placements, 122-123 procurement Kerneos, Inc., 126 NSE, 149-151 process reforms, 213 risks, 65 receiving, 151-152 sourcing. See sourcing medical device industry example. See Remingtin Medical Devices milk run delivery networks, 136-137

Molson Coors background, 51-52 brewing process, 53-56 competition, 52 financial risk management, 58-63 agricultural/commodity products, 58 committees, 59 commodity price fluctuations, 62-63CRMT typical agenda, 59 currencies, 59 operational risk management, 63-67 forecasting, 64 Material Requirements Planning (MRP), 65-67 origins, 50 MRP (Material Requirements Planning), 65-67 procurement, 65 transportation, 65-67 multi-echelon inventory decisions, 117-118 multiple-sourcing, 222

#### N

NGOs (non-governmental organizations) waste management role, 239 non-profit issues. See Dallas Salvation Army NSE (NunaSacha Export), 141 facility layout/redesign considerations, 154-155 infrastructure, 142 machines list, 146 operations management, 146-147 cosmetics, 147-148 food products, 148-149 natural herbs, 147 organizational structure, 142 overview, 141-142

supply chain management distribution, 153-154 procurement, 149-151 receiving operations, 151-152 shipping, 153 warehousing and picking, 152-153

#### 0

**OICA** (Organization of Motor Vehicle Manufacturers), 70 operations management clustering, 194 customers, defining, 230 distributor requirements, 230 production evaluation, 231-232 Molson Coors, 63-67 forecasting, 64 Material Requirements Planning (MRP), 65-67 NSE, 146-147 cosmetics, 147-148 food products, 148-149 natural herbs, 147 optimizing supply chains (IGNYS Automotive), 255 company overview, 255-256 supply chain management CFAs, 257 dealers. 258-262 process map, 259 sourcing division, 264 vendors, 262-263 warehousing, 261-264 **Organic Consumers Association** website, 169 Organization of Motor Vehicle Manufacturers (OICA), 70 outsourcing (Cisco supply chain), 83-84 overstretching supply chains Airbus, 184-186 automobile industry, 192-194

#### P

packaging (Perdue Farms), 28-29 agricultural products, 27 CPFR (Collaborative Planning, Forecasting, and Replenishment), 32 - 33food products, 26 manufacturing process food safety/quality control, 31-32 hatchery, 29-30 processing, 30-31 markets, 26 overview, 25 research and development, 27 vertical integration distribution. 29 eggs, 27-28 manufacturing process, 28 packaging, 28-29 warehousing, 29 Vision 2020, 33 performance optimization. See optimizing supply chains perishable goods inventory management, 184-186 pharmaceutical supply chains Global Pharma overview, 120 Indian pharmaceutical market, 120 overview, 120-121 postponing order placements, 122-123 planning demand, 105-106 forecast errors demand, 101 materials, 102 end-product planners, 99 material planners, 100 order proposals, 100 production planners, 100

production strategies cost structure, 130 demand pattern, 131 discounts, 132 plant kitting, 212 platelets overview, 41-42 shelf life, 42 supply chain processes collecting, 43-45 issuing, 47 overview, 42 rotation, 45-47 postponing order placements, 122-123 pricing benefits, 156-159 process reforms, 210 implementing with reforms committee, 214-218 integrated information systems, 213 procurement, 213 product development, 213 production, 212-213 processing facilities (Perdue Farms), 30 - 31procurement Kerneos, Inc., 126 NSE, 149-151 process reforms, 213 risks. 65 product de-risk, 92 product development planning demand forecasting, 105-106 demand forecasting errors, 101 demand planning, 105 end-product planners, 99 material planners, 100 materials forecast errors, 102 order proposals, 100 production planners, 100 process reforms, 213

production chase, 130 evaluating, 231-232 level, 130 planners, 100 planning based, 131 cost structure, 130 discounts, 132 Molson Coors, 64 Toyota China, 75-76 Puffs, 223-224 pull systems, 189 push systems, 189

### Q

quality control (Perdue Farms), 31-32
queuing theory (eCycle Services)
 city waiting fee problem over view, 114
 company overview, 111-114
 waiting time and cost analysis,
 115-116

#### R

raw materials. See materials reactive risk management, 89-90 rebranding, 175-177 receiving operations (NSE), 151-152 reclamation process (Salvation Army), 9-13 books, 12 bric-a-brac, 13 clothing, 9 furniture/electronics/appliances, 11 shoes, 12 recycling, 237-238 Recycling Lives website, 113 reforms. See process reforms

Remingtin Medical Devices distribution network, analyzing, 136 - 137current network baseline, 136 milk run solutions, 136-137 modeling process, 136 new strategy implementation costs, 138-139 issues, 136 overview, 134-135 research and development (Perdue Farms), 27 retailer overcharging, 156-159 reverse supply chain process (eCycle Services) city waiting fee problem overview, 114 overview, 111-114 waiting time and cost analysis, 115 - 116Ricoh overview, 211 process reforms implementing with reforms *committee*, 214-218 integrated information systems, 213 procurement, 213 product development, 213 production, 212-213 risk management beforehand response playbooks, 91 financial Molson Coors, 58-63 overview, 56-58 global supply chains, 274-277 European case study, 279-281 implementing, 276-277 resilience model, 277-279 risk classifications, 277 types of risks, 275 high magnitude disruptions, 93-95

lean supply chains Airbus, 184-186 automobile industry, 192-194 operational (Molson Coors), 63-67 forecasting, 64 MRP (Material Requirements Planning), 65-67 other company strategies applying, 228 evaluating, 226-227 researching, 222-226 product de-risk, 92 product development, planning demand forecasting, 105-106 demand forecasting errors, 101 demand planning, 105 end-product planners, 99 material planners, 100 materials forecast errors, 102 order proposals, 100 production planners, 100 reactive, 89-90 resiliency, 92 SBC platelet supply chain, 42 collection, 43-45 issuing process, 47 outdate rate and number of transfusions statistics, 47 overview, 40-41 platelets, 41-42 problems, 48 rotation, 45-47 sources of risk cultural differences, 89 external, 87 internal, 86 natural disasters, 87-88 supplier financial assessments, 91 supply chain de-risk, 93 supply with demand, matching electronics risks, 86-93 Toyota China, 75-79

#### S

Salvation Army. See Dallas Salvation Army SBC platelet supply chain, 42 outdate rate and number of transfusions statistics, 47 overview, 40-41 platelets overview, 41-42 shelf life, 42 problems, 48 processes collection, 43-45 issuing, 47 rotation, 45-47 SBC website, 40 selecting suppliers, 127 sensitivity analysis (eCycle Services), 115-116 Sherman Soda, 156-159 shipping operations (NSE), 153 Shirley, Lieutenant Eliza, 5 single-sourcing, 222 Sirop, 224-225 sources (risk) cultural differences, 89 external, 87 internal. 86 natural disasters, 87-88 sourcing demand forecasting, 105-106 ethics (Fair Trade), 166 coffee focus, 165 criticisms, 168 history, 164 labeling, 164 non-Fair Trade coffee prices comparison, 165 overview, 163-164 Starbucks policy, 169-170 supply chain, 166-167 multiple, 222

process automation benefits, 248 challenges, 242-243 cloud computing overview, 243-245 single, 222 spare parts supply chain management, 255CFAs (Carry Forward Agents), 257 dealers, 258-262 order type classification of urgent orders, 258-259 urgent order fulfillment rates, 260-261**IGNYS** Automotive company overview, 255-256 process map, 259 sourcing division, 264 vendors, 262-263 warehousing, 261-264 Specialty Coffee Association of America website, 164 Stanford Blood Center. See SBC platelet supply chain Stanford University Medical Center (SUMC), 40 Starbucks Fair Trade policy, 169-170 website, 167 Stay-Awake-Soda, 156-159 strategies (supply chain) creating customer, defining, 230 distributor requirements, 230 production evaluation, 231-232 improving evaluating other company strategies, 228 researching other company strategies, 222-226 SUMC (Stanford University Medical Center), 40

suppliers buyers, bringing together (Tmall) company overview, 171-173 counterfeit and substandard products, 174 future, 177-178 membership fees/cash deposits crisis, 175 rebranding, 175-177 cloud-based solutions, transitioning benefits, 248 challenges, 242-243 cloud computing overview, 243-245 consolidation airline industry, 185-186 automobile industry, 193 evaluating, 127 financial assessments, 91 negotiated compensation mechanisms, 190 reducing, 85 supply with demand, matching electronics risks, 86-89 cultural differences, 89 external, 87 internal, 86 supplier failures, 87-88 planning demand forecasting, 105-106 demand forecasting errors, 101 demand planning, 105 end-product planners, 99 material planners, 100 materials forecast errors, 102 order proposals, 100 production planners, 100 risk management beforehand response playbooks, high magnitude disruptions, 93-95 product de-risk, 92 reactive, 89-90

resiliency, 92 supplier financial assessments, 91 supply chain de-risk, 93 Toyota China 4S store customer management, 77-79 demand forecasting/production planning, 75-76

#### Т

TACT (Total Arranging and Cultivating) system, 77 third-party logistics providers. See 3PLs Tmall (Taobao Mall) counterfeit and substandard products, 174 future, 177-178 membership fees/cash deposits crisis, 175 overview, 171-173 rebranding, 175-177 website, 175 Toyota China 4S stores customer management, 77-79 overview, 74-75 demand forecasting/production planning, 75-76 overview, 73-74 production localization, 74 TPS (Toyota Production System), 73 Toyota history website, 73 TPS (Toyota Production System), 73 TractParts demand pattern, 131 overview, 130 production strategies, planning chase versus level, 130 cost structure, 130 discounts. 132 traditional production methods, 181

transaction costs approach, 199 COAPEL supply chain example, 205-208 behavioral assumptions, 206-207 dimensional assumptions, 207-208 overview, 201-202 transportation risks, 65-67

#### U

uncertainties (supply chain), handling, 122-123

#### V

Venture Milling, 27 vertical integration (Perdue Farms) CPFR (Collaborative Planning, Forecasting, and Replenishment), 32-33 distribution, 29 eggs, 27-28 manufacturing process, 28 food safety/quality control, 31-32 hatchery, 29-30 processing, 30-31 packaging, 28-29 Vision 2020, 33 warehousing, 29 Volkswagen Group China, 72

#### W

warehousing. *See also* inventory management food products/cosmetics, 152-153 IGNYS Automotive, 261-264 inventory decisions, 117-118 Perdue Farms, 29

waste management challenges (Bangalore) collection, 235-236 door-to-door, 236-237 landfilling, 238 recycling, 237-238 secondary collection/ transportation, 237 conclusion, 239 NGOs role, 239 overview, 233-234 waste composition statistics, 234-235 websites 3-D Systems, 182 AABB, 43-45 automobile manufacturers ranking 2010, 73 Bangalore waste statistics, 234 Coffee and Conservation, 170 Dell reconnect, 20 Fair Trade, 164 Fairtrade Foundation, 168 FAW Toyota history, 74 Global Exchange, 164 OICA global motor vehicle production, 70 Organic Consumers Association website, 169 Recycling Lives, 113 Salvation Army donation value guide, 8 history, 4 international, 5 people, 5 unclaimed baggage donations, 9 USA Southern Territory, 4 SBC, 40 Specialty Coffee Association of America, 164 Stanford Blood Center, 40 Starbucks, 167 Tmall, 175 Toyota history, 73

Volkswagen Group China, 72 Williamson, Oliver, 201

### Z

Zophin Pharma, 229 customers, defining, 230 distributor requirements, 230 production evaluation, 231-232